

PART NUMBER	REV	FIRST USED
567846-1	D	854040-4

AMP P/N		MFG P/N		VISIBLE	CRIMPING DATA	
286522		8230-4502		PAD LTR	CRIMP HEIGHT	WIRE SIZE
				A	.059 ±.002 [1.5 ±0.05mm]	1.25mm ²
				B	.052 ±.002 [1.32 ±0.05mm]	.85 mm ²
				C	.048 ±.002 [1.22 ±0.05mm]	0.5 mm ²
				D	NOT	USED
CRIMP		SIZE	TYPE	RANGE		
WIRE		.085 [2.16mm]	F	0.5 - 1.25 mm ²		
INSUL		.105 [2.67mm]	F			
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT	
-	NONE	.391	SEE CUSTOMER MANUAL	NONE	L1828	

STANDARD FORCE CRIMP QUALITY MONITOR APPLICATOR

SIM REG S/C NONE						
QTY	REV	REV	REV	REV	REV	REV
						70
						69
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						1

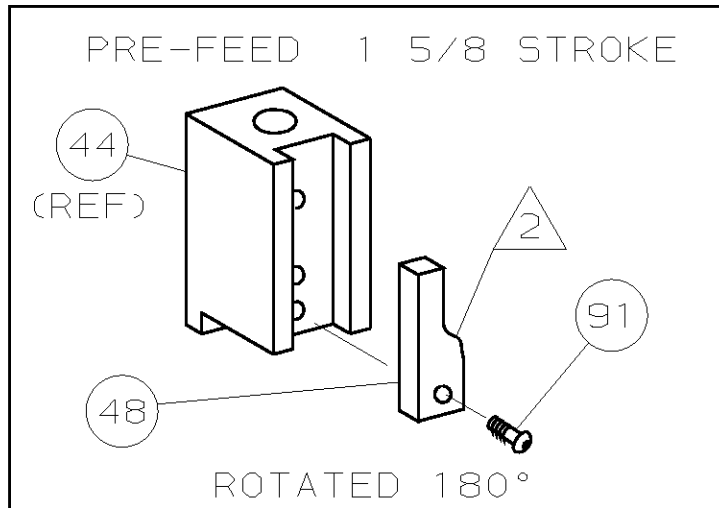
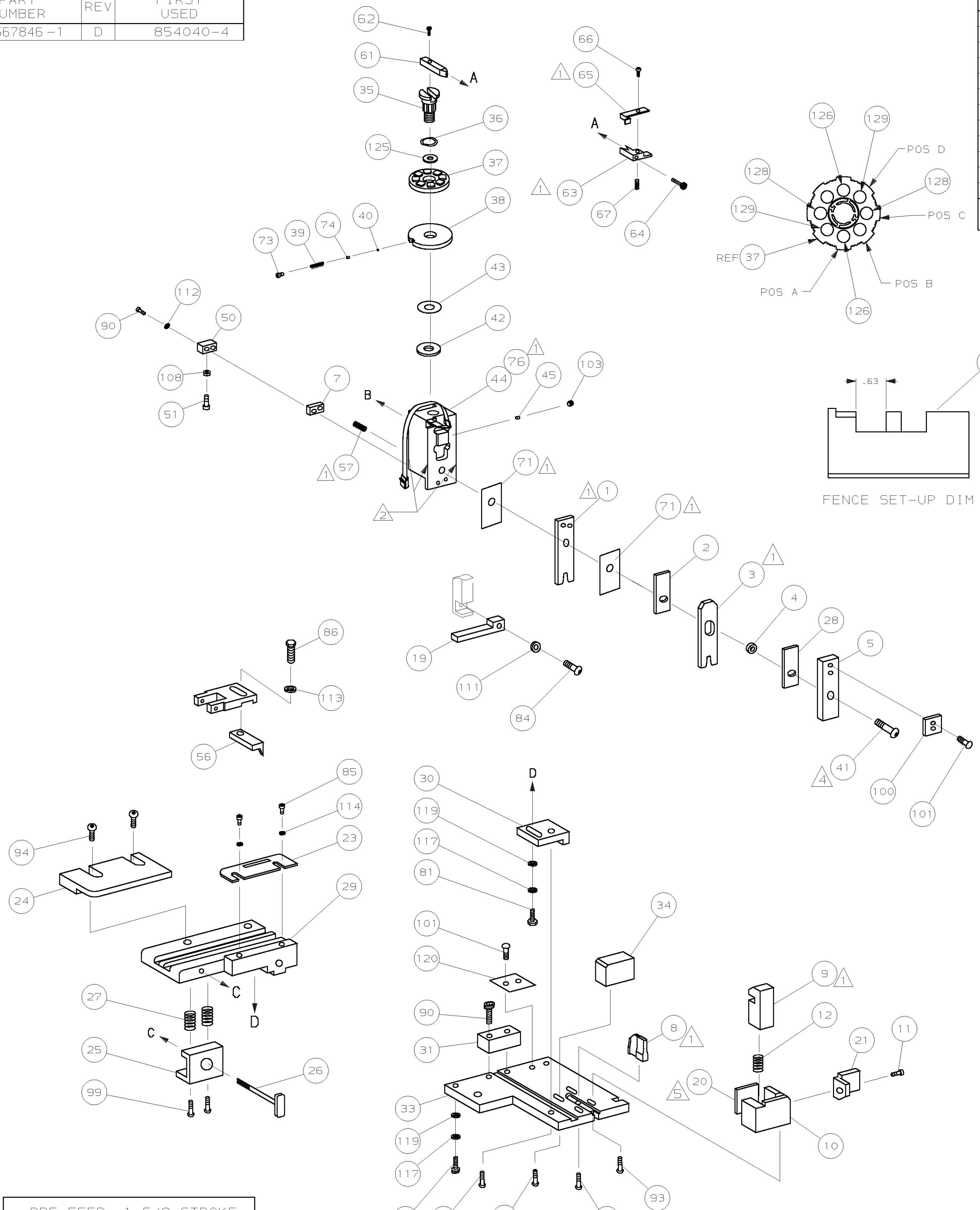
QTY	REV	REV	REV	REV	REV	REV
2	-	C	3-354779-4	PIN, WIRE DISC (.3160)D	129	
2	-	C	1-354779-9	PIN, WIRE DISC (.3085)C	128	
					127	
2	-	C	4-354779-4	PIN, WIRE DISC (.3210)A	126	
1	-	A	986950-1	WASHER, FLAT PRECISION	125	
1	-	A	217238-4	GENERAL INSTRUCTION PACKAGE	124	
					123	
					122	
					121	
					120	
1	-	B	690701-2	PLATE, SERIAL NO.	120	
2	-	A	21899-2	WASHER, FLAT (#10)S G ADJ BLK	119	
					118	
2	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117	
					116	
					115	
2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114	
REF	-	A	21024-4	WASHER, LOCK (#8)FEED FINGER	113	
2	-	A	21024-4	WASHER, LOCK (#8)DEP-HOLD	112	
REF	-	A	21024-4	WASHER, LOCK (#8)STRIPPER	111	
					110	
					109	
1	-	A	21018-5	NUT, HEX (#6)HOLD DOWN	108	
					107	
					106	
					105	
					104	
1	-	A	21009-2	SCR, SKT 5ET (1/4-20x.25 LW)RAM	103	
					102	
4	-	A	21017-2	SCR, DRIVE (#2x.19)ID PLATE	101	
1	-	B	819347-1	PLATE, IDENTIFICATION	100	
2	-	A	3-21002-0	SCR, BHC (10-32x.88)DRAG	99	
1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98	
					97	
1	-	A	3-21000-8	SCR, SHC (10-32x.88)MOUNTING	96	
1	-	A	2-21002-7	SCR, BHC (10-32x.50)S6 ADJ BLK	95	
4	-	A	2-21002-2	SCR, BHC (8-32x.50)SHEAR-TERM SUP	94	
2	-	A	2-21002-1	SCR, BHC (8-32x.38)SH HLD	93	
					92	
1	-	A	1-21002-7	SCR, SHC (6-32x.50)CAM	91	
4	-	A	2-21000-8	SCR, SHC (8-32x.62)SCR BLK	90	
					89	
					88	
					87	
REF	-	A	2-22603-0	SCR, HEX HD (8-32x.31)FEED FINGER	86	
2	-	A	1-21000-3	SCR, SHC (4-40x.25)F ST GUIDE	85	
REF	-	A	22733-9	SCR, BHC (8-32x.50 SL)STRIPPER	84	
					83	
					82	
1	-	A	3-22603-1	SCR, HEX (10-32x.38)S6 ADJ BL	81	
					80	
					79	
					78	
2	-	B	463310-4	BLADE, STRIPPING (#18)	77	
-	-	D	354440-3	FFC LOOP ASSY	76	
					75	
1	-	A	690603-1	SPRING, ASSIST	74	
1	-	A	23030-1	SCR, SKT CAP (6-32x.25)CP DSC	73	
					72	
2	-	B	853495-1	GASKET	71	
					70	

QTY	REV	REV	REV	REV	REV	REV
-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
PARTS LIST						
QTY REOD PER ASSY						

QTY	REV	REV	REV	REV	REV	REV
-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
PARTS LIST						
QTY REOD PER ASSY						
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)						

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- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN
- 4 TORQUE ITEM 41 TO 60 INCH POUNDS
- 5 USE LOCTITE SUPERBOND TO ADHERE ITEM 20 INSIDE SLOT IN BASE PLATE IN FRONT OF ANVIL.